

Title (en)  
METHOD FOR MANUFACTURING WATERPROOF, BREATHABLE FOOTWEAR

Title (de)  
VERFAHREN ZUR HERSTELLUNG EINES WASSERDICHTEN, ATMUNGSAKTIVEN SCHUHWERKS

Title (fr)  
PROCÉDÉ DE FABRICATION D'UNE CHAUSSURE ÉTANCHE ET RESPIRANTE

Publication  
**EP 2375928 B1 20180404 (DE)**

Application  
**EP 09764522 A 20091207**

Priority  

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Abstract (en)  
[origin: WO2010066656A2] Method for producing waterproof, breathable footwear, wherein the footwear comprises an outer upper with a lower end, an inner side and an outer side and an inner upper with a lower end, an insole with a peripheral outer edge and an outsole, characterised in that a strip of a thermoplastic material is placed around the end of the outer upper along the lower end of the outer upper, so that the strip of a thermoplastic material extends from the outer side of the outer upper over the lower end of the outer upper to the inner side of the outer upper, in that the strip of a thermoplastic material is fixed to the outer upper and subsequently the inner upper is joined to the strip of a thermoplastic material by a stitched seam and in that, after the stitching, the strip of a thermoplastic material is made to melt, at least in the region of the seam.

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CPC (source: EP)  
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