

Title (en)

Method for operating a bending machine with movable straightening unit

Title (de)

Verfahren zum Betrieb einer Biegemaschine mit verfahrbarer Richteinheit

Title (fr)

Procédé de fonctionnement d'une plieuse dotée d'une unité mobile de redressage

Publication

EP 2380676 B1 20121024 (DE)

Application

EP 11161130 A 20110405

Priority

DE 102010018394 A 20100426

Abstract (en)

[origin: EP2380676A1] The method involves plastically deforming bending goods i.e. tubular bending goods (5), at a bending station of a bending machine by bending units (6a-6c) in a meander-shaped manner. A part of the bending units is moved towards the bending station between a working position (AP1) in which the bending goods are moved before deformation, and another working position in which the bending goods are released after the deformation. The bending goods are aligned by an aligning unit (3) of the machine while the aligning unit is moved away from the bending station or towards the bending station.

IPC 8 full level

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CPC (source: EP)

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Cited by

CN103934331A; CN107790529A; CN103934334A

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