

Title (en)

High tensile steel containing Mn, steel surface product made from such steel and method for producing same

Title (de)

Höherfester, Mn-haltiger Stahl, Stahlflachprodukt aus einem solchen Stahl und Verfahren zu dessen Herstellung

Title (fr)

Acier à résistance élevée comprenant du Mn, produit plat en acier composé d'un tel acier et son procédé de fabrication

Publication

EP 2383353 A3 20150318 (DE)

Application

EP 11164339 A 20110429

Priority

DE 102010019114 A 20100430

Abstract (en)

[origin: EP2383353A2] Steel with an elongation at break A80 of minimum 4% and a tensile strength of 900-1500 MPa, comprises iron and unavoidable impurities comprising carbon (up to 0.5%), manganese (4-12%), silicon (up to 1%), aluminum (up to 3%), chromium (0.1-4%), copper (up to 2%), nickel (up to 2%), nitrogen (up to 0.05%), phosphorus (up to 0.05%), and sulfur (up to 0.01%), and optionally at most 0.5% of one or more elements comprising vanadium, niobium or titanium. Independent claims are included for: (1) a flat rolled steel product made of the steel, comprising 30-100% of martensite, tempered martensite or bainite and residual quantity of austenite; and (2) making the flat rolled steel products, comprising melting composite molten steel, producing an starting product for subsequent hot rolling, in which the molten steel is poured into a strand of which at least a slab or a thin slab partitioned as a starting material for hot rolling, or a cast strip provided as a starting material for hot rolling, heat treating the starting product at a hot rolling start temperature of 1000-1150[deg] C, hot rolling the starting product to a hot strip with a thickness of at most 2.5 mm, where the hot rolling is performed at 800-1050[deg] C, coiling the hot strip into a coil at a cooling temperature of = 700[deg] C, and optionally annealing the hot strip at 250-950[deg] C, cold rolling the annealed hot strips in one or more steps to a cold-rolled strip with a thickness of at most 60% of the thickness of the hot strips, annealing the cold-rolled strip at 450-950[deg] C, coating the surface of the hot strip or cold-rolled strip with a metallic corrosion protective coating, and coating the surface of the hot strip or the cold strip with an organic coating.

IPC 8 full level

C21D 8/02 (2006.01); **C21D 8/04** (2006.01); **C22C 38/04** (2006.01); **C22C 38/18** (2006.01)

CPC (source: EP)

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Citation (search report)

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