

Title (en)

Method and device for longitudinally perforating a mobile sheet of material

Title (de)

Verfahren und Vorrichtung zum Längsperforieren einer bewegten Materialbahn

Title (fr)

Procédé et dispositif destinés la perforation longitudinale d'une bande de matériau déroulante

Publication

**EP 2386389 B1 20120704 (DE)**

Application

**EP 11405253 A 20110505**

Priority

CH 7562010 A 20100514

Abstract (en)

[origin: EP2386389A1] The method involves generating different perforations in areas (10) of a material web (2) by the stationary arranged longitudinal perforation tools (3,4,5). The longitudinal perforation tools lie behind each other in the movement direction (A) of the material web. The perforation tools are selected and activated on the basis of a query of a marking that is provided on the material web. The perforation tools are required for manufacturing a determined perforation image (13) in determined areas of the material web. An independent claim is also included for a device for longitudinal perforation of a movable material web.

IPC 8 full level

**B26D 5/32** (2006.01); **B26D 5/34** (2006.01); **B26D 7/26** (2006.01); **B26F 1/08** (2006.01); **B26F 1/24** (2006.01)

CPC (source: EP)

**B26D 5/32** (2013.01); **B26D 5/34** (2013.01); **B26D 7/2628** (2013.01); **B26F 1/08** (2013.01); **B26F 1/24** (2013.01)

Cited by

US9195861B2

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

**EP 2386389 A1 20111116**; **EP 2386389 B1 20120704**; CH 703139 A1 20111115

DOCDB simple family (application)

**EP 11405253 A 20110505**; CH 7562010 A 20100514