

Title (en)

FORGING METHOD, CLOSED FORGING MOLD AND TRIPOD UNIFORM MOTION UNIVERSAL JOINT

Title (de)

SCHMIEDEVERFAHREN, GESCHLOSSENE SCHMIEDEFORM UND TRIPODEN-GLEICHLAUFGELENK

Title (fr)

PROCÉDÉ DE FORGEAGE, MOULE DE FORGEAGE FERMÉ ET ARTICULATION UNIVERSELLE À MOUVEMENT UNIFORME À TRÉPIED

Publication

EP 2388083 A1 20111123 (EN)

Application

EP 09834681 A 20091130

Priority

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- JP 2008325943 A 20081222

Abstract (en)

Provided are a forging method and a full-enclosed forging die which contribute to alleviation of an enclosing force applied to dies and in which a relatively small enclosing apparatus can be used even with respect to larger-sized products. Further, provided is a tripod type constant velocity universal joint using a tripod member molded with such a full-enclosed forging die. Using a full-enclosed forging die including openable/closable dies (11, 12) and punches (14, 15) for pressing a material between the dies (11, 12), a product (tripod member) (16) including a boss portion (18) and shaft portions (17) protruded radially from the boss portion (18) is molded. A projection area in a boss-portion axial direction toward a die (11, 12) side of the boss portion (18) is made to be smaller than another projection area in the boss-portion axial direction toward the die side, the another projection area being defined when a radially outer surface is formed as a single convex curved surface about a boss-portion axial center.

IPC 8 full level

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