

Title (en)

METHOD AND DEVICE FOR ANNEALING AND DESCALING STRIPS OF STAINLESS STEEL

Title (de)

VERFAHREN UND VORRICHTUNG ZUM GLÜHEN UND ENTZUNDERN VON BAND AUS NICHTROSTENDEM STAHL

Title (fr)

PROCÉDÉ ET DISPOSITIF POUR RECUIRE ET DÉCALAMINER UNE BANDE D'ACIER INOXYDABLE

Publication

EP 2389260 A2 20111130 (DE)

Application

EP 09837223 A 20091222

Priority

- DE 2009001832 W 20091222
- DE 102009005797 A 20090122
- DE 102009017701 A 20090415

Abstract (en)

[origin: CA2749962A1] The invention relates to a method for annealing and descaling hot-rolled strip of austenitic stainless steel. According to the invention, the steel strip is descaled in a coupled plasma descaling plant after annealing and subsequent cooling. The plasma descaling occurs under vacuum in several stages and the steel strip is subjected to a controlled cooling by cold rolling between said stages and after the last stage, such that on exit from the plasma descaling plant the steel strip has a temperature below 100°C.

IPC 8 full level

B21B 45/06 (2006.01); **C21D 1/26** (2006.01)

CPC (source: EP KR US)

B21B 45/04 (2013.01 - EP US); **B21B 45/06** (2013.01 - KR); **C21D 1/26** (2013.01 - KR); **C21D 9/573** (2013.01 - EP US);
B21B 3/02 (2013.01 - EP US)

Citation (search report)

See references of WO 2010083797A2

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK SM TR

DOCDB simple family (publication)

DE 102009017701 A1 20100729; AU 2009337991 A1 20110818; BR PI0924152 A2 20160210; CA 2749962 A1 20100729;
CN 102292172 A 20111221; EP 2389260 A2 20111130; EP 2389260 B1 20161116; JP 2012515843 A 20120712; KR 20110103459 A 20110920;
MX 2011007710 A 20110927; RS 20110328 A1 20120831; RU 2011134838 A 20130227; TW 201037084 A 20101016;
US 2011315280 A1 20111229; WO 2010083797 A2 20100729; WO 2010083797 A3 20101209; ZA 201105222 B 20120328

DOCDB simple family (application)

DE 102009017701 A 20090415; AU 2009337991 A 20091222; BR PI0924152 A 20091222; CA 2749962 A 20091222;
CN 200980155123 A 20091222; DE 2009001832 W 20091222; EP 09837223 A 20091222; JP 2011546584 A 20091222;
KR 20117018474 A 20091222; MX 2011007710 A 20091222; RS P20110328 A 20091222; RU 2011134838 A 20091222;
TW 99100691 A 20100112; US 200913145749 A 20091212; ZA 201105222 A 20110714