

Title (en)  
CONVEX WOODCHIP BOARD

Title (de)  
KONVEXES BRETT AUS HOLZHACKGUT

Title (fr)  
PANNEAU DE PARTICULES DE BOIS CONVEXE

Publication  
**EP 2389290 A1 20111130 (EN)**

Application  
**EP 10733692 A 20100114**

Priority  
• SE 2010050034 W 20100114  
• SE 0950018 A 20090120

Abstract (en)  
[origin: WO2010085198A1] The invention relates to a method for manufacturing a woodchip board (3) comprising a first (21) and second (23) woodchip layer sandwiching an intermediate layer (12) comprising woodchips of other chip size than the first (21) and second (23) woodchip layer. The method comprises the steps involving application of a first quantity (5) of glued woodchips (7) to a lower tool face (9) of a pressing tool (1, 31); application of a filler quantity (11) of glued woodchips (7') to the first quantity (5); application of a second quantity (13) of glued woodchips (7) to the filler quantity (11); compression of said quantities (5, 11, 13) by means of the lower (9) tool face and an upper tool face (15); realization of differentiated times when the glue of the glued woodchips (7) hardens in the first (5) and second quantity (13) respectively, by virtue of the production of these quantities with different thickness and/or by heating of the respective quantities (5, 13) to different temperatures; and removal of the hardened woodchip board (3) from the pressing tool (1, 31).

IPC 8 full level  
**B32B 21/02** (2006.01); **B27N 3/02** (2006.01); **B27N 3/14** (2006.01); **B27N 5/00** (2006.01); **B32B 7/022** (2019.01); **E04C 2/16** (2006.01); **E04C 2/32** (2006.01)

CPC (source: EP SE US)  
**B27N 3/02** (2013.01 - EP SE); **B27N 3/14** (2013.01 - EP SE); **B32B 7/022** (2019.01 - EP SE US); **B32B 21/02** (2013.01 - EP SE); **B32B 21/13** (2013.01 - EP); **E04C 2/16** (2013.01 - EP); **E04C 2/328** (2013.01 - EP); **B32B 2307/54** (2013.01 - EP); **B32B 2307/718** (2013.01 - EP); **B32B 2479/00** (2013.01 - EP)

Cited by  
WO2017195019A1

Designated contracting state (EPC)  
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK SM TR

DOCDB simple family (publication)  
**WO 2010085198 A1 20100729**; EP 2389290 A1 20111130; EP 2389290 A4 20120801; SE 0950018 A1 20100721; SE 534068 C2 20110419

DOCDB simple family (application)  
**SE 2010050034 W 20100114**; EP 10733692 A 20100114; SE 0950018 A 20090120