

Title (en)

Method for manufacturing a sealed package of cigarette rolling papers

Title (de)

Verfahren zur Herstellung einer versiegelten Zigarettentpapierverpackung

Title (fr)

Procédé de fabrication d'un emballage scellé de papiers à rouler les cigarettes

Publication

EP 2392515 B1 20130116 (EN)

Application

EP 11160097 A 20110328

Priority

IT TO20100468 A 20100604

Abstract (en)

[origin: EP2392515A1] The invention relates to a method for manufacturing a sealed package (1) of cigarette rolling papers (9) from a flat paper pack (2) with top flap (4) hinged and open; the method comprises the steps of forwarding the pack (2) along a feeding direction (A) orthogonal to the hinging side (11, 12) of the flap (4), overlapping to the flap (4) a plastic coating film (20) projecting on every side with respect to the pack (2), forwarding the unit (22) consisting of the pack (2) and the film (20) through a seat (23) arranged on top thereto so as to obtain the U folding of the film (20) around the pack (2) with opposite end edges (29, 30) projecting beyond the bottom of the pack (2) itself and opposite side edges projecting from it, bending and sealing the side edges (29, 30) on a base wall (5) of pack (2), and bending and sealing the side edges on the respective sides of the pack (2).

IPC 8 full level

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CPC (source: EP)

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Cited by

CN110325454A; US10899534B2; WO2018177524A1; WO2018178205A1; WO2018001777A1

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