

Title (en)

Method for cleaning containers and cleaning machine

Title (de)

Verfahren zum Reinigen von Behältern und Reinigungsmaschine

Title (fr)

Procédé de nettoyage de récipients et machine de nettoyage

Publication

EP 2394750 B1 20140723 (DE)

Application

EP 11180055 A 20100616

Priority

- EP 10166144 A 20100616
- DE 102009039762 A 20090902

Abstract (en)

[origin: EP2292340A1] The method involves making a cleaning medium to impact on containers (B) to be conveyed e.g. bottles, by a cleaning machine (W), where the bottles are made of plastic or glass. The containers are intensively cleaned in a station (5) prior to a final cleaning effect and/or in a process step using only chemical-free cleaning medium, where the process step is selected with respect to the final cleaning effect. An inner surface of the container is cleaned by granular ice. Dry ice is radiated or injected as the granular ice and formed from carbon dioxide or water ice such as slurry ice.

IPC 8 full level

B08B 9/38 (2006.01); **B08B 9/46** (2006.01)

CPC (source: EP US)

B08B 9/38 (2013.01 - EP US); **B08B 9/46** (2013.01 - EP US); **B08B 2203/005** (2013.01 - EP US)

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK SM TR

DOCDB simple family (publication)

EP 2292340 A1 20110309; EP 2292340 B1 20140723; BR PI1003464 A2 20120529; BR PI1003464 B1 20210217; CN 102000684 A 20110406; CN 102000684 B 20141001; DE 102009039762 A1 20110303; EP 2394750 A1 20111214; EP 2394750 B1 20140723; EP 2394751 A1 20111214; EP 2394751 B1 20210407; US 2011067730 A1 20110324; US 8574371 B2 20131105

DOCDB simple family (application)

EP 10166144 A 20100616; BR PI1003464 A 20100901; CN 201010274218 A 20100901; DE 102009039762 A 20090902; EP 11180055 A 20100616; EP 11180056 A 20100616; US 87101010 A 20100830