

Title (en)
Inner widening method

Title (de)
Innenerweiterungsverfahren

Title (fr)
Procédé d'augmentation interne

Publication
EP 2397588 B1 20130904 (EN)

Application
EP 11002182 A 20110316

Priority
JP 2010137638 A 20100616

Abstract (en)
[origin: EP2397588A1] The present invention provides an inner widening method for effectively preventing a hole from being formed in a location where a widening stitch is formed when an inner widening operation is carried out in knitting a knitted fabric. When the inner widening operation is carried out using a flat knitting machine, a preceding stitch row 1, an intermediate stitch row 3 and a following stitch row 5 each including a plurality of stitches are knitted in this order. At this time, one side widening stitch 2 is formed after knitting the preceding stitch row 1 and before knitting the intermediate stitch row 3, and the other side widening stitch 4 is formed after knitting the intermediate stitch row 3 and before knitting the following stitch row 5. The widening stitches 2 and 4 are inserted into a knitting width of the preceding stitch row 1 and a knitting width of the following stitch row 5, respectively. With this configuration, the knitting widths of the knitted fabric are increased by the widening stitches 2 and 4, and holes are prevented from being formed in locations where the widening stitches 2 and 4 are formed.

IPC 8 full level
D04B 1/22 (2006.01)

CPC (source: EP)
D04B 1/22 (2013.01)

Designated contracting state (EPC)
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)
EP 2397588 A1 20111221; EP 2397588 B1 20130904; CN 102286839 A 20111221; CN 102286839 B 20140924; JP 2012001846 A 20120105; JP 5695847 B2 20150408

DOCDB simple family (application)
EP 11002182 A 20110316; CN 201110062908 A 20110316; JP 2010137638 A 20100616