

Title (en)

CASTING NOZZLE FOR A HORIZONTAL CONTINUOUS CASTING SYSTEM

Title (de)

GIESSDÜSE FÜR EINE HORIZONTALE BANDGIESSANLAGE

Title (fr)

BUSE DE COULÉE POUR UNE INSTALLATION DE COULÉE HORIZONTALE SUR BANDE

Publication

EP 2406024 B1 20121226 (DE)

Application

EP 10711534 A 20100215

Priority

- DE 2010000213 W 20100215
- DE 102009012984 A 20090312

Abstract (en)

[origin: WO2010102599A1] The invention relates to a casting nozzle for a horizontal continuous casting system, in particular for casting steel strip, wherein the nozzle is designed as a narrow rectangular hollow block having a bottom, top and two side walls and made of fire-proof material, the outflow region being located only little above a cooled continuous strip receiving the outflowing melt. Viewed in the flow direction, it is provided that the clear cross-section of the hollow block in the outflow region reduces uniformly in the direction toward the outflow and the face of the bottom of the hollow block is designed with respect to the surface of the continuous strip such that the melt comes in contact with the continuous strip perpendicularly.

IPC 8 full level

B22D 11/06 (2006.01)

CPC (source: EP KR US)

B22D 11/045 (2013.01 - KR); **B22D 11/0631** (2013.01 - EP KR US); **B22D 11/0642** (2013.01 - EP KR US); **B22D 41/50** (2013.01 - KR)

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK SM TR

DOCDB simple family (publication)

WO 2010102599 A1 20100916; AU 2010223680 A1 20110922; AU 2010223680 B2 20160218; CN 102369071 A 20120307;
CN 102369071 B 20140709; DE 102009012984 A1 20100923; DE 102009012984 B4 20130502; EP 2406024 A1 20120118;
EP 2406024 B1 20121226; KR 101666454 B1 20161014; KR 20110126136 A 20111122; RU 2011141295 A 20130420;
RU 2518864 C2 20140610; UA 105041 C2 20140410; US 2012132389 A1 20120531; US 8408279 B2 20130402; ZA 201106209 B 20120626

DOCDB simple family (application)

DE 2010000213 W 20100215; AU 2010223680 A 20100215; CN 201080011339 A 20100215; DE 102009012984 A 20090312;
EP 10711534 A 20100215; KR 20117021002 A 20100215; RU 2011141295 A 20100215; UA A201111964 A 20100215;
US 201013255594 A 20100215; ZA 201106209 A 20110823