

Title (en)  
METHOD FOR CORRECTING AN INCLINED POSITION OF A PRODUCT EXITING A GAP OF TWO FOLDING ROLLERS OF A LONGITUDINAL FOLDING MACHINE AND SAID LONGITUDINAL FOLDING MACHINE

Title (de)  
VERFAHREN ZUR KORREKTUR EINER SCHRÄGLAGE EINES AUS EINEM FALZWALZENSPALT ZWEIER FALZWALZEN EINES LÄNGSFALZAPPARATES AUSTRETENDEN PRODUKTES UND LÄNGSFALZAPPARAT

Title (fr)  
PROCÉDÉ DESTINÉ À LA CORRECTION D'UNE POSITION INCLINÉE D'UN PRODUIT SORTANT D'UN ESPACE SÉPARANT DEUX CYLINDRES DE PLIAGE D'UNE PLIEUSE LONGITUDINALE ET PLIEUSE LONGITUDINALE

Publication  
**EP 2411313 B1 20210113 (DE)**

Application  
**EP 09801215 A 20091223**

Priority  
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• DE 102009003240 A 20090519

Abstract (en)  
[origin: DE102009003235B3] The method involves detecting a leading edge of an incoming product in a transport path of a fold table (2) at a measuring point. A relative phasing at an earlier time point in or to an area lying nearer to an entry side of the incoming product is varied due to detection of the edge of the product at a measurement point. A declination of length of the product is corrected by a braking element e.g. braking brush, arranged on both sides of a folding gap (6), where the braking element is changeable independent of each other in distance to the fold table or to an upper side of the fold table. An independent claim is also included for a longitudinal folding machine comprising a chopper blade.

IPC 8 full level  
**B31B 50/10** (2017.01); **B65H 45/18** (2006.01); **B65H 9/14** (2006.01); **B65H 43/08** (2006.01)

CPC (source: EP US)  
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