Title (en)
METHOD FOR MOULDING A PLASTIC PART WITH AN INSERT HELD IN PLACE BY MEANS OF SUCTION, MOULDING DEVICE AND USE

Title (de)
VERFAHREN ZUM FORMEN EINES KUNSTSTOFFTEILS MIT EINEM MITTELS SAUGWIRKUNG IN POSITION GEHALTENEN EINSATZES, FORMVORRICHTUNG UND VERWENDUNG

Title (fr)
PROCEDE DE MOULAGE D'UNE PIECE EN MATIERE PLASTIQUE AVEC UNE PIECE RAPPORTEE MAINTENUE PAR ASPIRATION, DISPOSITIF DE MOULAGE ET UTILISATION

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Abstract (en)
[origin: WO2010112746A1] The invention relates to a method for moulding a profiled bead (3), in particular along the periphery of a window (4), or moulding a window made from a plastic material, in which a plastic material forming the profiled bead (3) or the plastic window is introduced into a mould cavity (5) in which at least one insert (2), such as a trim, has been placed. The invention is characterised in that the insert (2) is held in place in the mould cavity (5) during the introduction of the plastic by means of suction through a plurality of narrow holes (10) that open onto the inner surface of the mould cavity.

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