

Title (en)

METHOD FOR PROVIDING AT LEAST ONE WORK ROLL FOR ROLLING ROLLING STOCK

Title (de)

VERFAHREN ZUM BEREITSTELLEN MINDESTENS EINER ARBEITSWALZE ZUM WALZEN EINES WALZGUTS

Title (fr)

PROCÉDÉ DE FOURNITURE D'AU MOINS UN CYLINDRE DE TRAVAIL POUR LE LAMINAGE D'UN PRODUIT LAMINÉ

Publication

EP 2419226 A2 20120222 (DE)

Application

EP 10714199 A 20100415

Priority

- EP 2010002302 W 20100415
- DE 102009017536 A 20090417

Abstract (en)

[origin: WO2010118862A2] The invention relates to a method for providing at least one work roll (1, 2) for rolling strip-shaped rolling stock (3), wherein the work roll (1, 2) is provided to interact with a second roll (4, 5), particularly with an intermediate or backup roller and be supported by said second roll, wherein the second roll (4, 5) has a background area (6) in the axial end regions thereof. In order to improve the quality of a rolled strip, the method according to the invention provides the following steps: a) calculating the roll nip profile resulting between two interacting work rolls (1, 2), wherein a defined width of the rolling stock (3) is assumed, which extends at least partially into the region of the background area (6) of the second roll (4, 5); b) defining a desired rolling stock contour that is to be created by the rolling process when passing the work rolls (1, 2); c) calculating a compensation cut for the work roll (1, 2) by subtracting the defined rolling stock contour according to step b) from the roll nip profile according to step a) and multiplying the calculated difference with a damping factor (K); d) at least partially applying the compensation cut calculated according to step c) to at least one work roll (1, 2).

IPC 8 full level

B21B 13/14 (2006.01); **B21B 27/02** (2006.01)

CPC (source: EP KR US)

B21B 13/14 (2013.01 - KR); **B21B 13/142** (2013.01 - EP US); **B21B 27/021** (2013.01 - EP US); **B21B 2027/022** (2013.01 - EP US); **B21B 2263/02** (2013.01 - EP US); **B21B 2263/04** (2013.01 - EP US); **B21B 2263/06** (2013.01 - EP US); **B21B 2267/02** (2013.01 - EP US); **B21B 2267/18** (2013.01 - EP US); **B21B 2269/14** (2013.01 - EP US); **B21B 2271/02** (2013.01 - EP US)

Citation (search report)

See references of WO 2010118862A2

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK SM TR

DOCDB simple family (publication)

WO 2010118862 A2 20101021; **WO 2010118862 A3 20101209**; **WO 2010118862 A9 20110127**; AU 2010237331 A1 20101021; AU 2010237331 B2 20130523; BR PI1014649 A2 20160412; CA 2743400 A1 20101021; CA 2743400 C 20130226; CN 102395434 A 20120328; CN 102395434 B 20140326; DE 102010014867 A1 20101118; EG 26541 A 20140209; EP 2419226 A2 20120222; EP 2419226 B1 20140226; JP 2012516777 A 20120726; JP 5679994 B2 20150304; KR 101299955 B1 20130826; KR 20110066216 A 20110616; MX 2011005506 A 20110616; RU 2011127006 A 20130527; RU 2487770 C2 20130720; UA 100086 C2 20121112; US 2012000263 A1 20120105; ZA 201102662 B 20111228

DOCDB simple family (application)

EP 2010002302 W 20100415; AU 2010237331 A 20100415; BR PI1014649 A 20100415; CA 2743400 A 20100415; CN 201080017853 A 20100415; DE 102010014867 A 20100413; EG 2011050844 A 20110526; EP 10714199 A 20100415; JP 2011546724 A 20100415; KR 20117010158 A 20100415; MX 2011005506 A 20100415; RU 2011127006 A 20100415; UA A201108796 A 20100415; US 201013256404 A 20100415; ZA 201102662 A 20110411