

Title (en)
Method for sawing at least one panel

Title (de)
Verfahren zum Zersägen zumindest einer Platte

Title (fr)
Procédé de sciage d'au moins une plaque

Publication
EP 2422944 B1 20160615 (DE)

Application
EP 11005634 A 20110709

Priority
AT 14042010 A 20100823

Abstract (en)
[origin: EP2422944A1] The method involves sawing a plate with a sawing portion (3) of a panel sawing device (2) by a linear cutting line or patterns that are provided along the linear cutting line. Completely separate plate strips are sawn, by a sawing portion (6) of the panel sawing device along another cutting line of sub-panels that are orthogonal to the linear cutting line. Partial plates are transported by a return transport device (9) of the panel sawing device to the sawing portions for performing the sawing process.

IPC 8 full level
B27B 5/06 (2006.01)

CPC (source: EP)
B27B 5/06 (2013.01); **B27B 5/075** (2013.01); **B27B 31/00** (2013.01)

Citation (examination)
DE 202013105573 U1 20140212 - LIGMATECH AUTOMATIONSSYSTEME [DE]

Citation (opposition)
Opponent : HOLZMA Plattenaufteiltechnik GmbH

- EP 2193894 A1 20100609 - SCHELLING ANLAGENBAU GMBH [AT]
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- DE 2308906 B2 19761223
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