

Title (en)

Method and device for manufacturing packages for cigarettes

Title (de)

Vorrichtung und Verfahren zum Herstellen von Packungen für Zigaretten

Title (fr)

Dispositif et procédé de fabrication d'emballages pour cigarettes

Publication

**EP 2423112 B1 20140528 (DE)**

Application

**EP 11005128 A 20110624**

Priority

DE 102010035320 A 20100824

Abstract (en)

[origin: EP2423112A1] The device has a folding device i.e. folding turret (23), for folding blanks from a package material i.e. thin card board. A transport line (24) i.e. packing line, is connected to the turret. Glue application stations (32, 33) with glue assemblies (34, 35, 40, 41) i.e. glue nozzles, are arranged in the transport line for applying glues on folding arms of the blank. The glue assemblies are arranged in a glue application position on both sides of the transport line in a height of the folding arms. The glue assemblies are movable in a cleaning position for cleaning the glue assemblies. An independent claim is also included for a method for manufacturing cigarette packages i.e. folding box-type cigarette packages.

IPC 8 full level

**B31B 50/62** (2017.01); **B65B 19/22** (2006.01); **B05B 15/02** (2006.01); **B05B 15/52** (2018.01); **B65B 51/02** (2006.01)

CPC (source: EP)

**B05B 15/52** (2018.01); **B65B 19/223** (2013.01); **B65B 51/023** (2013.01)

Cited by

CN114618748A; EP3680184A1; IT201900000545A1; WO2015010762A1; EP3680184B1

Designated contracting state (EPC)

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DOCDB simple family (publication)

**EP 2423112 A1 20120229**; **EP 2423112 B1 20140528**; CN 102431211 A 20120502; CN 102431211 B 20140917; DE 102010035320 A1 20120301; PL 2423112 T3 20140930

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