

Title (en)  
Set up method of knitted fabric

Title (de)  
Einrichtungsverfahren für Maschenware

Title (fr)  
Procédé de configuration d'un tricot

Publication  
**EP 2423362 A1 20120229 (EN)**

Application  
**EP 11006932 A 20110824**

Priority  
JP 2010187935 A 20100825

Abstract (en)  
To provide a method of setting up a knitted fabric capable of preventing a set up portion of a knitted fabric from being stretched and loosened when knitting the set up portion of the knitted fabric. Stitches of a draw thread (20) following a final course of an existing knitted fabric held on a needle bed of a flat knitting machine in a wale direction are knitted (T1). Pick-up stitches are formed on a plurality of empty needles, on which the stitches of the draw thread (20) are not held, to knit a set up portion (30) of a knitted fabric (T2). Furthermore, the stitches of the draw thread (20) and the pick-up stitches of the set up portion (30) are overlapped (T3). The stitches following the set up portion (30) in the wale direction are knitted by front tubular knitting and back tubular knitting (T4,T5).

IPC 8 full level  
**D04B 1/22** (2006.01)

CPC (source: EP)  
**D04B 1/22** (2013.01)

Citation (applicant)  
WO 2009084167 A1 20090709 - SHIMA SEIKI MFG [JP], et al

Citation (search report)  
• [A] EP 0839940 A2 19980506 - SHIMA SEIKI MFG [JP]  
• [A] EP 1408145 A1 20040414 - SHIMA SEIKI MFG [JP]

Cited by  
CN106400285A; JP2015063765A

Designated contracting state (EPC)  
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DOCDB simple family (publication)  
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**EP 11006932 A 20110824**; CN 201110211129 A 20110727; JP 2010187935 A 20100825