

Title (en)

Method for producing condenser or heat exchanger tubes

Title (de)

Verfahren zur Herstellung von Kondensator- oder Wärmetauscherrohrböden/-rohrplatten

Title (fr)

Procédé de fabrication de tuyaux de condensateur ou d'échangeur thermique

Publication

**EP 2428730 A1 20120314 (DE)**

Application

**EP 10177863 A 20100921**

Priority

- EP 10175962 A 20100909
- EP 10177863 A 20100921

Abstract (en)

The method involves connecting a base material (1) to a support material (2), where the support material is connected on the base material with an adhesive. The adhesive is applied by a brush or roller. The adhesive is applied only on one side of the base material or the support material. The adhesive is used based on epoxy resin. The support material is formed of titanium or austenitic material.

Abstract (de)

Die Erfindung betrifft ein Verfahren zur Herstellung von Kondensator- oder Wärmetauscherrohren, wobei ein Grundwerkstoff (1) per Klebung mit einem Auflagewerkstoff (2) verbunden wird.

IPC 8 full level

**F22B 37/10** (2006.01); **F28F 19/06** (2006.01); **F28F 21/08** (2006.01)

CPC (source: EP)

**F22B 37/107** (2013.01); **F28F 19/06** (2013.01); **F28F 21/089** (2013.01); **F28F 2275/025** (2013.01)

Citation (search report)

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- [X] WO 2004046264 A1 20040603 - ENTER EKO SP Z O O [PL], et al
- [X] GB 863786 A 19610329 - CIE METAUX DOVERPELT LOMMEL
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Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK SM TR

Designated extension state (EPC)

BA ME RS

DOCDB simple family (publication)

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**EP 10175962 A 20100909**; EP 10177863 A 20100921