

Title (en)
METHOD FOR FILLING FOOD CONTAINERS

Title (de)
VERFAHREN ZUM BEFÜLLEN VON LEBENSMITTELBEHÄLTERN

Title (fr)
PROCÉDÉ DE REMPLISSAGE DE RÉCIPIENTS POUR PRODUITS ALIMENTAIRES

Publication
EP 2429735 A1 20120321 (DE)

Application
EP 10718998 A 20100512

Priority
• EP 2010056578 W 20100512
• DE 102009003025 A 20090512

Abstract (en)
[origin: CA2760758A1] The invention relates to a method for filling thin-walled food containers (14), in particular beverage cans, which as a result are sealed gas-tight and have a internal pressure lying above the ambient pressure to stabilize the food container. The method comprises the following method steps: providing a food container having an open filling opening in a filling station (10), filling the food container in the filling station, covering the filling opening of the food container using a lid immediately after the filling has been concluded, fixing the lid on the food container without sealing the food container gas-tight, transporting away the food container having the covered filling opening.

IPC 8 full level
B21D 51/26 (2006.01); **B65B 3/18** (2006.01); **B65B 7/28** (2006.01); **B65B 31/02** (2006.01); **B67C 7/00** (2006.01)

CPC (source: EP KR US)
B65B 3/18 (2013.01 - EP KR US); **B65B 7/2857** (2013.01 - EP KR US); **B65B 25/001** (2013.01 - KR); **B65B 31/025** (2013.01 - EP KR US); **B67C 3/02** (2013.01 - EP KR US); **B67C 2003/2657** (2013.01 - EP KR US)

Citation (search report)
See references of WO 2010130797A1

Designated contracting state (EPC)
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK SM TR

Designated extension state (EPC)
RS

DOCDB simple family (publication)
DE 102009003025 A1 20101118; AU 2010247415 A1 20111208; AU 2010247415 B2 20140925; BR PI1014495 A2 20160405; CA 2760758 A1 20101118; CA 2760758 C 20180327; CN 102427897 A 20120425; CN 102427897 B 20160106; EP 2429735 A1 20120321; EP 2429735 B1 20161012; IL 216080 A0 20120131; IL 216080 B 20180329; JP 2012526712 A 20121101; KR 20120024601 A 20120314; MX 2011011992 A 20120306; NZ 595460 A 20130830; RU 2011150278 A 20130620; RU 2552078 C2 20150610; US 2012090727 A1 20120419; US 8966869 B2 20150303; WO 2010130797 A1 20101118

DOCDB simple family (application)
DE 102009003025 A 20090512; AU 2010247415 A 20100512; BR PI1014495 A 20100512; CA 2760758 A 20100512; CN 201080021017 A 20100512; EP 10718998 A 20100512; EP 2010056578 W 20100512; IL 21608011 A 20111101; JP 2012510299 A 20100512; KR 20117026879 A 20100512; MX 2011011992 A 20100512; NZ 59546010 A 20100512; RU 2011150278 A 20100512; US 201013319727 A 20100512