

Title (en)

METHOD FOR MANUFACTURING HOT ROLLED STEEL STRIP PRODUCT, AND HOT ROLLED STEEL STRIP PRODUCT

Title (de)

VERFAHREN ZUR HERSTELLUNG EINES WARMGEWALZEN STAHLBANDES UND WARMGEWALZTES STAHLBAND PRODUKT

Title (fr)

PROCÉDÉ DE LA FABRICATION D'UNE BANDE D'ACIER LAMINÉE À CHAUD ET LE PRODUIT DE LA BANDE D'ACIER LAMINÉE À CHAUD

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Application

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Abstract (en)

[origin: WO2010130871A1] The invention relates to a method for manufacturing a hot-rolled steel strip product with a thickness of 2 - 12 mm from low-alloy steel having a carbon content of 0.04 - 0.08 in percentage by weight and containing niobium and titanium. In order to obtain good mechanical properties, with bending properties included, for the steel strip product, a work piece of steel is austenized at an austenizing temperature of 1200 - 1350°C, the steel work piece is hot-rolled at a pre-rolling step, the pre-rolled steel work piece is rolled in a strip roll mill so that a rolling temperature of 760 - 960°C is achieved for the work piece in the last pass, and the steel strip is direct quenched after the last pass in the strip roll mill by a single-step cooling at a cooling rate of 30 - 150 °C/s to a temperature of 300°C at the most, the direct quenching being carried out within 15s from the last pass. The invention also relates to a steel strip product.

IPC 8 full level

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