

Title (en)

METHOD AND TOOL FOR FLANGING A WORKPIECE

Title (de)

VERFAHREN UND WERKZEUG ZUM BÖRDELN EINES WERKSTÜCKS

Title (fr)

PROCÉDÉ ET OUTIL POUR LE BORDAGE D'UNE PIÈCE

Publication

EP 2440343 B1 20140611 (DE)

Application

EP 10724078 A 20100608

Priority

- EP 2010058040 W 20100608
- DE 102009024344 A 20090609

Abstract (en)

[origin: WO2010142703A2] The invention relates to a method for edging a workpiece. According to said method, a) an edging member (10; 20; 30; 40) rotating about a rotational axis (R) moves along a flange (2) of the workpiece (1) in an advancing direction (V), b) the edging member (10; 20; 30; 40) presses, with a front pressure surface (13; 23; 33) and a pressure edge (15; 25, 35) surrounding the front pressure surface (13; 23; 33), against the flange (2) with a pressure force (F) during said advancing movement, c) the flange (2) is thereby progressively moved, in the advancing direction, along an edging edge (3) facing in the advancing direction (V), and d) the rotational axis (R) is oriented at least essentially orthogonally to the displaced flange (2), such that a relative movement carried out by the edging member (10; 20; 30; 40) with the front pressure surface (13; 23; 33) in relation to the displaced flange (2) is at least essentially a sliding movement.

IPC 8 full level

B21D 19/04 (2006.01); **B21D 39/02** (2006.01)

CPC (source: EP)

B21D 19/043 (2013.01); **B21D 39/021** (2013.01)

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK SM TR

DOCDB simple family (publication)

WO 2010142703 A2 20101216; WO 2010142703 A3 20110203; DE 102009024344 A1 20101230; DE 102009024344 B4 20110224; EP 2440343 A2 20120418; EP 2440343 B1 20140611

DOCDB simple family (application)

EP 2010058040 W 20100608; DE 102009024344 A 20090609; EP 10724078 A 20100608