

Title (en)
GRINDING-SUPPORTING DEVICE

Title (de)
SCHLEIFSTÜTZVORRICHTUNG

Title (fr)
DISPOSITIF D'APPUI POUR RECTIFICATION

Publication
EP 2440369 A1 20120418 (DE)

Application
EP 10722129 A 20100608

Priority
• EP 2010057993 W 20100608
• DE 102009024209 A 20090608

Abstract (en)
[origin: WO2010142670A1] The invention relates to a method and a device for multiple-bearing grinding of workpieces (10), such as crankshafts (22), wherein a support element seat (28) occurs at a bearing point at the same time as the grinding of the main bearing (21). A grinding-supporting unit (30) is used that contains a grinding spindle head having at least one grinding disk (32) and support elements (34) in the form of support jaws or support bodies that can be swiveled in. After the support point seat (28) is ground, the support elements (34) are brought into contact therewith and support the workpiece (10) during the further machining. The simultaneous grinding of the support point seat (28) and several bearing points (27) results in a reduction in the machining time in the grinding of the workpiece (10) compared to the prior art.

IPC 8 full level
B24B 5/42 (2006.01); **B24B 41/06** (2012.01)

CPC (source: EP KR US)
B24B 5/42 (2013.01 - EP US); **B24B 5/421** (2013.01 - EP KR US); **B24B 41/065** (2013.01 - EP KR US); **B24B 41/067** (2013.01 - KR); **B24B 47/02** (2013.01 - EP US)

Citation (search report)
See references of WO 2010142670A1

Designated contracting state (EPC)
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK SM TR

DOCDB simple family (publication)
DE 102009024209 A1 20101209; **DE 102009024209 B4 20121206**; BR PI1012969 A2 20180116; BR PI1012969 B1 20200602; CN 102458759 A 20120516; CN 102458759 B 20140430; EP 2440369 A1 20120418; EP 2440369 B1 20130306; ES 2407538 T3 20130612; JP 2012529378 A 20121122; JP 5715122 B2 20150507; KR 101719534 B1 20170324; KR 20120033307 A 20120406; RU 2011153290 A 20130720; RU 2538443 C2 20150110; US 11389918 B2 20220719; US 2012164926 A1 20120628; US 2015246422 A1 20150903; WO 2010142670 A1 20101216

DOCDB simple family (application)
DE 102009024209 A 20090608; BR PI1012969 A 20100608; CN 201080025391 A 20100608; EP 10722129 A 20100608; EP 2010057993 W 20100608; ES 10722129 T 20100608; JP 2012514443 A 20100608; KR 20117029479 A 20100608; RU 2011153290 A 20100608; US 201013376953 A 20100608; US 201514615787 A 20150206