

Title (en)

A METHOD OF MANUFACTURING A SECURITY PAGE

Title (de)

VERFAHREN ZUR HERSTELLUNG EINER SICHERHEITSSEITE

Title (fr)

PROCEDE DE FABRICATION D'UNE PAGE DE SECURITE

Publication

EP 2440413 B1 20130501 (EN)

Application

EP 10720170 A 20100601

Priority

- EP 2010057568 W 20100601
- EP 09162538 A 20090612
- EP 10720170 A 20100601

Abstract (en)

[origin: EP2261054A1] The present invention relates to a method of manufacturing a security page, comprising: arranging a plurality of layers (1) on top of each other. In order to produce a security document with a plurality of layers the method comprises: pressing said plurality of layers (1) towards each other in order to prevent said layers from moving, cutting (5) a hole through each of said plurality of layers (1), welding (5) said plurality of layers (1) to each other at edges of said hole, and attaching said plurality of layers (1) and said transparent material to each other by laminating.

IPC 8 full level

B42D 15/10 (2006.01)

CPC (source: BR EP US)

B42D 25/00 (2014.10 - BR EP); **B42D 25/45** (2014.10 - BR US)

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK SM TR

DOCDB simple family (publication)

EP 2261054 A1 20101215; BR PI1013104 A2 20200818; BR PI1013104 B1 20220510; EP 2440413 A1 20120418; EP 2440413 B1 20130501; MY 158995 A 20161130; PL 2440413 T3 20131129; WO 2010142555 A1 20101216

DOCDB simple family (application)

EP 09162538 A 20090612; BR PI1013104 A 20100601; EP 10720170 A 20100601; EP 2010057568 W 20100601; MY PI2011005799 A 20100601; PL 10720170 T 20100601