

Title (en)
HANDLE FOR A CLEANING DEVICE AND METHOD FOR PRODUCING THIS

Title (de)
GRIFF FÜR EINE REINIGUNGSVORRICHTUNG UND HERSTELLUNGSVERFAHREN DAFÜR

Title (fr)
MANCHE POUR DISPOSITIF DE NETTOYAGE ET PROCÉDÉ POUR LE PRODUIRE

Publication
EP 2442687 A4 20140827 (EN)

Application
EP 10789782 A 20100614

Priority
• NO 2010000226 W 20100614
• NO 20092303 A 20090615

Abstract (en)
[origin: WO2010147475A1] The present invention provides a handle for a cleaning device, for example, a toothbrush, and a method for the manufacture of such a handle. The handle according to the invention comprises a decoration which is produced by using the in-mould labelling technique. The method described comprises placing a decoration film along at least a part of a wall in a first mould; - moulding in the first mould a first moulding of a first plastic material, so as to obtain a decorated first handle part; placing the first handle part in a second mould; and moulding a second handle part of a second plastic material to the first handle part, the second plastic material at least partly covering a join edge between the decoration film and the first plastic material.

IPC 8 full level
A46B 5/02 (2006.01); **B29C 39/02** (2006.01); **B29C 39/10** (2006.01); **B29C 45/16** (2006.01); **B29C 37/00** (2006.01); **B29C 45/14** (2006.01); **B29L 31/42** (2006.01)

CPC (source: EP)
A46B 5/02 (2013.01); **B29C 39/025** (2013.01); **B29C 39/10** (2013.01); **B29C 45/1671** (2013.01); **B29C 45/14778** (2013.01); **B29C 2037/0042** (2013.01); **B29C 2045/14909** (2013.01); **B29C 2045/14918** (2013.01); **B29L 2031/42** (2013.01)

Citation (search report)
• [XAYI] WO 0196088 A1 20011220 - SMITHKLINE BEECHAM GMBH & CO [DE], et al
• [XAYI] EP 1927454 A1 20080604 - TRISA HOLDING AG [CH]
• See references of WO 2010147475A1

Designated contracting state (EPC)
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK SM TR

DOCDB simple family (publication)
WO 2010147475 A1 20101223; EP 2442687 A1 20120425; EP 2442687 A4 20140827; NO 20092303 L 20101216; NO 330834 B1 20110725

DOCDB simple family (application)
NO 2010000226 W 20100614; EP 10789782 A 20100614; NO 20092303 A 20090615