

Title (en)

Scaffold tube and method for processing tube ends

Title (de)

Gerüstrohr und Verfahren zur Bearbeitung von Rohrenden

Title (fr)

Tuyau d'échafaudage et procédé destiné au traitement d'extrémités de tuyaux

Publication

**EP 2446980 B1 20140319 (DE)**

Application

**EP 11003493 A 20110428**

Priority

DE 102010049589 A 20101026

Abstract (en)

[origin: EP2446980A2] The pipe (1) has a section (20) joined to another section (10), which comprises a cross-section with an outer contour and an inner contour. The former section comprises another cross-section with an outer contour and an inner contour, and is inserted into the pipe, where a cross-section of the pipe corresponds to the latter cross-section. The two sections are integrally connected together by a double seam (30), and seam layers of the double seam lie directly together, where the pipe is beveled by a chamfer (40) at a free end (7) of the former section. An independent claim is also included for a method for processing pipe ends by plastic cold forming.

IPC 8 full level

**B21D 41/04** (2006.01); **B21D 17/02** (2006.01); **B21D 47/01** (2006.01); **E04G 7/20** (2006.01)

CPC (source: EP)

**B21D 17/025** (2013.01); **B21D 41/04** (2013.01); **E04G 7/301** (2013.01)

Cited by

DE102017108206B4; DE102013112462A1; DE102013100765A1; DE102017108206A1

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

**EP 2446980 A2 20120502**; **EP 2446980 A3 20120801**; **EP 2446980 B1 20140319**; DE 102010049589 B3 20120426;  
DE 102010049589 B8 20120913; DK 2446980 T3 20140505; ES 2462016 T3 20140522; PL 2446980 T3 20140731

DOCDB simple family (application)

**EP 11003493 A 20110428**; DE 102010049589 A 20101026; DK 11003493 T 20110428; ES 11003493 T 20110428; PL 11003493 T 20110428