

Title (en)

Method for producing a coiled roll of an extended good

Title (de)

Verfahren zum Herstellen einer Wickelrolle eines langgestreckten Gutes

Title (fr)

Procédé de fabrication d'une bobine d'enroulement d'un produit étendu en longueur

Publication

**EP 2447200 B1 20130417 (DE)**

Application

**EP 10188815 A 20101026**

Priority

EP 10188815 A 20101026

Abstract (en)

[origin: EP2447200A1] The method involves winding an elongate material (1) in several layers (5,6) around a core of a winding device. The wound roller (4) is detached from the core of the winding device. An elongated film band (9) is wound on two edge regions (7,8) of the layers of to be wound-up roller. The clamping force is increased during the beginning of the winding operation of the elongated film band. The winding operation of elongated film band is performed when the elongate material is outside the edge regions.

IPC 8 full level

**B65H 54/62** (2006.01)

CPC (source: EP)

**B65H 54/62** (2013.01); **B65H 2701/33** (2013.01)

Cited by

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