

Title (en)

Manifold block and corresponding heat exchanger

Title (de)

Sammelkasten und entsprechender Wärmetauscher

Title (fr)

Boîte collectrice et échangeur de chaleur correspondant

Publication

**EP 2455697 B1 20140910 (FR)**

Application

**EP 11189688 A 20111118**

Priority

FR 1059552 A 20101119

Abstract (en)

[origin: EP2455697A1] The box has a plane collector plate (5) comprising openings for passage of aluminum heat exchange tubes (3). A sealing ring (9) is arranged on a periphery of the plate. An arch-shaped plastic cover has a peripheral cover base (11) closing the box by compressing the ring. The base is in form of a castellation with alternating holes (13) and protrusions (15) axially extending toward the plate. The holes are arranged opposite the openings to maintain the ring between the tubes during assembling the box, where width of the base is less than or equal to width of the compressed ring. An independent claim is also included for a brazed heat exchanger of a motor vehicle, comprising heat exchange tubes.

IPC 8 full level

**F28D 1/053** (2006.01); **F28F 9/02** (2006.01)

CPC (source: EP)

**F28F 9/0226** (2013.01); **F28D 1/05366** (2013.01)

Cited by

CN103791736A; FR3044396A1; US2018306527A1; US10724807B2; US11967691B2; WO2017093340A1

Designated contracting state (EPC)

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DOCDB simple family (publication)

**EP 2455697 A1 20120523**; **EP 2455697 B1 20140910**; FR 2967764 A1 20120525; FR 2967764 B1 20121221; PL 2455697 T3 20150630

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