

Title (en)

METHOD FOR COATING OF TURBINE BLADES

Title (de)

VERFAHREN ZUR BESCHICHTUNG VON TURBINENSCHAUFEL

Title (fr)

PROCÉDÉ POUR LE REVÊTEMENT DES AUBES DE TURBINES

Publication

EP 2456957 B1 20160504 (DE)

Application

EP 10740509 A 20100708

Priority

- DE 102009034168 A 20090722
- DE 2010000792 W 20100708

Abstract (en)

[origin: WO2011009430A1] Disclosed is a method for hardfacing a metal component surface (14, 16), especially a shroud surface of a turbine blade made of a TiAl alloy, with at least one metal material (18, 20), in particular a Co-Cr alloy. In said method, the hardfacing coating is produced separately from the component surface and is then joined to the component surface in a high-temperature soldering process. Also disclosed is a turbine blade comprising such a hardfacing coating, primarily in a shroud region (2).

IPC 8 full level

F01D 5/00 (2006.01); **F01D 5/22** (2006.01)

CPC (source: EP US)

F01D 5/005 (2013.01 - EP US); **F01D 5/225** (2013.01 - EP US)

Citation (examination)

US 3702763 A 19721114 - GAMER NICHOLAS T, et al

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK SM TR

DOCDB simple family (publication)

WO 2011009430 A1 20110127; **WO 2011009430 A9 20110317**; EP 2456957 A1 20120530; EP 2456957 B1 20160504; ES 2580227 T3 20160822; US 2012125980 A1 20120524; US 8393528 B2 20130312

DOCDB simple family (application)

DE 2010000792 W 20100708; EP 10740509 A 20100708; ES 10740509 T 20100708; US 201013386074 A 20100708