

Title (en)

Method of joining a knitted fabric

Title (de)

Verbindungsverfahren für Maschenware

Title (fr)

Procédé de jonction pour étoffe tricotée

Publication

EP 2460919 A2 20120606 (EN)

Application

EP 11009402 A 20111128

Priority

JP 2010269034 A 20101202

Abstract (en)

To provide a joining method of a knitted fabric in which stretchability of a joining portion can be sufficiently ensured when joining through a bind-off process two knitted fabrics, which are independently knitted, with ends in a wale direction of the knitted fabrics butted against each other. When starting the joining of the knitted fabrics (100, 200) from a boundary of the first knitted fabric (100) and the second knitted fabric (200), formation of a bind-off stitch (P1, P2) is repeated in each of the first knitted fabric (100) and the second knitted fabric (200). A pickup stitch (R) is formed on an empty needle of either the front or the back needle bed and removed from the needle bed thereafter between the formation of the bind-off stitch (P1) in the first knitted fabric (100) and the formation of the bind-off stitch (P2) in the second knitted fabric (200) to increase a yarn length connecting the first bind-off stitch (P1) and the second bind-off stitch (P2).

IPC 8 full level

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CPC (source: EP)

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Citation (applicant)

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Cited by

CN105121724A; EP3330420A4; CN103572479A; CN104878513A

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