

Title (en)

Method and device for producing glue-bound print products made from a block and a cover

Title (de)

Verfahren und Vorrichtung zur Herstellung von klebegebundenen, aus einem Buchblock und einem Umschlag gebildeten Druckerzeugnissen

Title (fr)

Procédé et dispositif de fabrication de produits d'impression collés constitués d'un bloc de livre et d'une enveloppe

Publication

**EP 2465697 B1 20150325 (DE)**

Application

**EP 11193332 A 20111213**

Priority

CH 21142010 A 20101217

Abstract (en)

[origin: EP2465697A1] The method involves comparing an actual position of a cover (2) relative to a book block (1) with a preset desired position. A correction value for a specific pairing (P) of an actuator (18-1), which transports the detected cover, and a clamp (6-1), which transports the detected block, is determined during deviations of the actual position from the desired position. The correction value is stored, and change of a position of the clamp and/or the actuator of the pairing corresponding to the correction value is carried out before renewed occurrence of the pairing of the actuator and the clamp. An independent claim is also included for a device for manufacturing adhesively bound printed products e.g. books, brochures and magazines.

IPC 8 full level

**B42C 11/04** (2006.01)

CPC (source: EP US)

**B42C 11/04** (2013.01 - EP US); **B42C 9/0037** (2013.01 - EP US); **B42C 19/08** (2013.01 - EP US)

Cited by

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DOCDB simple family (publication)

**EP 2465697 A1 20120620**; **EP 2465697 B1 20150325**; CN 102529485 A 20120704; CN 102529485 B 20150909; JP 2012131226 A 20120712; JP 6360275 B2 20180718; US 2012155992 A1 20120621; US 8662810 B2 20140304

DOCDB simple family (application)

**EP 11193332 A 20111213**; CN 201110422955 A 20111216; JP 2011276509 A 20111216; US 201113326841 A 20111215