

Title (en)

Pressurised metal container preform and a method of making same

Title (de)

Unter Druck gesetzte Metallbehältervorform sowie Herstellungsverfahren dafür

Title (fr)

Préforme de récipient métallique pressurisé et son procédé de fabrication

Publication

EP 2476494 B1 20130807 (EN)

Application

EP 11150767 A 20110112

Priority

EP 11150767 A 20110112

Abstract (en)

[origin: EP2476494A1] The invention relates to a pressurised metal container (11,17,24) preform (3), such as for an aerosol container (17) or beverage container (24), comprising a container body (12,18,25) unitary with a bottom (13,19,26), which container (11,17,24) has been made by ironing, wherein the ironing ratio is in the range of about 64% to 77%, and wherein the thickness of the bottom made of aluminum is in the range of about 0.50mm to 1.2mm, or the bottom made of steel is in the range of 0.30mm to 0.70mm, to a container (11,17,24) comprising such preform (3) and to methods for making same.

IPC 8 full level

B21D 22/20 (2006.01); **B21D 41/04** (2006.01); **B21D 51/24** (2006.01); **B65D 1/00** (2006.01); **B65D 83/38** (2006.01)

CPC (source: EP)

B21D 22/20 (2013.01); **B21D 41/04** (2013.01); **B21D 51/24** (2013.01); **B65D 83/38** (2013.01); **B65D 83/20** (2013.01)

Cited by

FR3020114A1; WO2015157243A1

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

EP 2476494 A1 20120718; **EP 2476494 B1 20130807**; DK 2476494 T3 20131104; ES 2426147 T3 20131021; PL 2476494 T3 20140131; PT 2476494 E 20131017

DOCDB simple family (application)

EP 11150767 A 20110112; DK 11150767 T 20110112; ES 11150767 T 20110112; PL 11150767 T 20110112; PT 11150767 T 20110112