

Title (en)  
Sanitary basin

Title (de)  
Sanitärwanne

Title (fr)  
Cuve sanitaire

Publication  
**EP 2478810 B1 20170913 (DE)**

Application  
**EP 12150288 A 20120105**

Priority  
DE 102011000272 A 20110121

Abstract (en)  
[origin: EP2478810A2] The basin has a discharge opening arranged in a recess of a tank bottom. A discharge equipment is connected to the discharge opening. A metallic injection molded cover (5) is arranged over the discharge opening. The cover comprises an enameled upper side and exhibits a shape adapted to the recess. The cover rests directly on a lower side of the recess of the tank bottom and/or the discharge equipment and is designed as a single-piece, dimensionally stable and partially enameled metal part. A tub structure having the tank bottom is formed from an enameled sheet.

IPC 8 full level  
**A47K 1/14** (2006.01); **A47K 3/00** (2006.01); **E03C 1/29** (2006.01); **E03F 5/04** (2006.01)

CPC (source: EP)  
**A47K 1/14** (2013.01); **A47K 3/00** (2013.01); **E03F 5/0408** (2013.01); **E03F 2005/0418** (2013.01)

Cited by  
EP3828352A1; US2015101120A1; CN106580158A; USD845446S; WO2021105281A1

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)  
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DE 102011000272 B4 20120816; ES 2648125 T3 20171228

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