

Title (en)

METHOD FOR PRODUCING A DIGITALLY PRINTED WORKPIECE

Title (de)

VERFAHREN ZUR HERSTELLUNG EINES DIGITALBEDRUCKTEN WERKSTÜCKES

Title (fr)

PROCÉDÉ DE FABRICATION D'UNE PIÈCE D'USINAGE PORTANT UNE IMPRESSION NUMÉRIQUE

Publication

**EP 2480416 A1 20120801 (DE)**

Application

**EP 10757759 A 20100921**

Priority

- DE 102009044091 A 20090923
- EP 2010063861 W 20100921

Abstract (en)

[origin: WO2011036141A1] The invention relates to a method for producing a digitally printed workpiece (3, 20) that is flat and in the form of a strip or a board, and which comprises an abrasion resistant surface. Said method is characterised by the following steps: A) provision of a digital data set for a decorative image for a digital printing device (1); B) feeding of a printable work piece (3, 20) into the printing device (1); C) digital printing by means of the printing device (1) using at least one solvent-based printing ink (6); D) reduction of solvent content in the workpiece (3, 20) to the level of residual moisture; E) impregnation of the surface of the printed workpiece (3, 20) with a resin mixture (19); and F) curing of said resin mixture (19) by means of a heat press (14, 15).

IPC 8 full level

**B41M 7/00** (2006.01); **B41M 5/00** (2006.01); **B44C 5/04** (2006.01)

CPC (source: EP)

**B41M 5/0047** (2013.01); **B41M 5/0064** (2013.01); **B41M 7/009** (2013.01)

Citation (search report)

See references of WO 2011036141A1

Cited by

US11203224B2; US11697303B2

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK SM TR

DOCDB simple family (publication)

**WO 2011036141 A1 20110331**; DE 102009044091 A1 20110707; DE 102009044091 B4 20180823; EP 2480416 A1 20120801; EP 2480416 B1 20200408; ES 2798274 T3 20201210; ES 2798274 T8 20201230; LT 2480416 T 20200625; PL 2480416 T3 20200907

DOCDB simple family (application)

**EP 2010063861 W 20100921**; DE 102009044091 A 20090923; EP 10757759 A 20100921; ES 10757759 T 20100921; LT 10757759 T 20100921; PL 10757759 T 20100921