

Title (en)  
FLASKLESS MOULD

Title (de)  
KASTENLOSE GIESSFORM

Title (fr)  
MOULE DE COULÉE SANS CHÂSSIS

Publication  
**EP 2483012 B1 20160713 (DE)**

Application  
**EP 10759644 A 20100929**

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Abstract (en)  
[origin: WO2011039220A1] The invention relates to a boxless casting form which is separated horizontally. Said casting form consists of a lower casting body and an upper casting body (1, 2). Said casting bodies (1, 2) are formed from dry sand, and define a casting cavity (9). According to the invention, openings (3, 4) are introduced in the casting bodies (1, 2), said openings (3,4) being used to align the casting bodies (1, 2) horizontally thus forming a vertical guide line for a rod-like guide element (5).

IPC 8 full level  
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