

Title (en)
MOULD

Title (de)
GIESSFORM

Title (fr)
MOULE

Publication
EP 2483017 B1 20160511 (DE)

Application
EP 10759567 A 20100809

Priority
• DE 102009037283 A 20090814
• DE 2010000937 W 20100809

Abstract (en)
[origin: CA2771202A1] The invention relates to a casting mold made of a copper material having a casting surface (2) facing a metal melt, wherein at least one expansion joint (3) is arranged in the casting surface (2), wherein the expansion joint (3) has a width (B) that is so small that no metal melt enters the expansion joint (3) during the casting process.

IPC 8 full level
B22D 11/041 (2006.01); **B22D 11/057** (2006.01); **B22D 11/059** (2006.01); **B22D 11/06** (2006.01)

CPC (source: EP KR US)
B22D 11/041 (2013.01 - EP KR US); **B22D 11/057** (2013.01 - EP KR US); **B22D 11/059** (2013.01 - EP KR US);
B22D 11/0648 (2013.01 - EP KR US)

Designated contracting state (EPC)
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK SM TR

DOCDB simple family (publication)
DE 102009037283 A1 20110217; BR 112012003375 A2 20160216; CA 2771202 A1 20110217; CN 102470426 A 20120523;
CN 102470426 B 20140319; EP 2483017 A1 20120808; EP 2483017 B1 20160511; JP 2013501622 A 20130117; KR 20120037936 A 20120420;
RU 2012109601 A 20130920; RU 2544978 C2 20150320; TW 201109104 A 20110316; TW I451921 B 20140911; US 2012138256 A1 20120607;
US 8573284 B2 20131105; WO 2011018076 A1 20110217

DOCDB simple family (application)
DE 102009037283 A 20090814; BR 112012003375 A 20100809; CA 2771202 A 20100809; CN 201080035397 A 20100809;
DE 2010000937 W 20100809; EP 10759567 A 20100809; JP 2012524113 A 20100809; KR 20127001107 A 20100809;
RU 2012109601 A 20100809; TW 99126831 A 20100812; US 201013390223 A 20100809