

Title (en)  
Method for manufacturing a dishwasher and dishwasher

Title (de)  
Verfahren zur Herstellung einer Geschirrspülmaschine und Geschirrspülmaschine

Title (fr)  
Procédé de fabrication d'un lave-vaisselle et lave-vaisselle

Publication  
**EP 2484265 A3 20130807 (DE)**

Application  
**EP 12152276 A 20120124**

Priority  
DE 102011003789 A 20110208

Abstract (en)  
[origin: EP2484265A2] The method involves inserting a door seal element (7) into a charging opening (5) of the dishwasher so as to arrange the door seal element on a sealing bed (6). The door seal element is made to face a corrosion protection layer (27) provided on sealing bed. The corrosion protection layer is made of liquid paint or acrylic resin lacquer. The thickness of the corrosion protection layer is 1-5 µm or 2-3 µm. An independent claim is included for dishwasher.

IPC 8 full level  
**A47L 15/42** (2006.01)

CPC (source: EP)  
**A47L 15/4263** (2013.01)

Citation (search report)  
• [XAI] DE 10156422 A1 20030605 - BSH BOSCH SIEMENS HAUSGERAETE [DE]  
• [A] EP 0610831 A2 19940817 - FRAUNHOFER GES FORSCHUNG [DE]  
• [AD] DE 102005062478 A1 20070705 - BSH BOSCH SIEMENS HAUSGERAETE [DE]

Cited by  
FR3075585A1; EP2486841A3; CN111032409A

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)  
BA ME

DOCDB simple family (publication)  
**EP 2484265 A2 20120808; EP 2484265 A3 20130807; EP 2484265 B1 20190410**; DE 102011003789 A1 20120809

DOCDB simple family (application)  
**EP 12152276 A 20120124**; DE 102011003789 A 20110208