

Title (en)

BENT MEMBER AND METHOD FOR MANUFACTURING SAME

Title (de)

GEBOGENES ELEMENT UND VERFAHREN ZU SEINER HERSTELLUNG

Title (fr)

ÉLÉMENT PLIÉ ET PROCÉDÉ DE FABRICATION CORRESPONDANT

Publication

EP 2484461 A1 20120808 (EN)

Application

EP 10820735 A 20100928

Priority

- JP 2009224515 A 20090929
- JP 2010067312 W 20100928

Abstract (en)

A curved-part forming method includes a bending process in which blanks 1 and 2 having a curved outline corresponding to a curve of a curved part 30 in a longitudinal direction is bent into a sectional shape corresponding to a division portion of a sectional shape of the curved part, and a joining process in which two (or three or more) portions 10 and 20 obtained by the bending process are joined together. In a conventional forming method, when single high-strength steel sheets are used as materials, forming into desired curved parts cannot be achieved by one-piece press forming; or, when single low-strength steel sheets are used as materials, forming into curved parts can be achieved, but the parts lack strength. Therefore, the parts have insufficient strength, as a result of which weight is increased due to an increase in the number of reinforcing parts.

IPC 8 full level

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CPC (source: EP KR US)

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