Title (en)

Welding gun of an arc welding device

Title (de)

Schweißpistole eines Lichtbogenschweißgerätes

Title (fr)

Pistolet soudeur d'un appareil de soudure à arc

Publication

EP 2487003 B1 20160928 (DE)

Application

EP 12154570 A 20120208

Prioritv

DE 202011000296 U 20110209

Abstract (en)

[origin: EP2487003A1] The gas nozzle for a welding gun of an arc welding machine, comprises a sleeve shaped wall (2) surrounding a passage channel (3), a connection end (4) having an internal thread (6) for connecting with the welding gun in the interior of the gas nozzle on the inner side of the wall, and a gas outlet end (5) arranged opposite to the connection end. A continuous, peripheral projection is formed on the interior side of the wall in the direction of the gas nozzle for a welding gun of an arc welding machine, comprises a sleeve shaped wall (2) surrounding a passage channel (3), a connection end (4) having an internal thread (6) for connecting with the welding gun in the interior of the gas nozzle for a welding gun of an arc welding machine, comprises a sleeve shaped wall (2) surrounding a passage channel (3), a connection end (4) having an internal thread (6) for connecting with the welding gun in the interior of the gas nozzle on the inner side of the wall, and a gas outlet end (5) arranged opposite to the connection end. A continuous, peripheral projection is formed on the interior side of the wall, and a gas outlet end (5) arranged opposite to the connecting with the welding gun in the interior of the gas nozzle on the inner side of the wall, and a gas outlet end (5) arranged opposite to the connection end. A continuous, peripheral projection is formed on the interior side of the wall in the direction of the gas outlet end equipped behind the internal thread that furnishes a cross section reduced against the surrounding of the projection. The projection in the cross-section passes in wedge- or truncated shaped manner with the wider basis at its internal side of the wall and is formed with the remaining wall in a single piece manner. The cross-section of the passage channel is reduced at the gas outlet end against a cross-section of the passage channel situated in the direction of the connection end. The passage channel conically tapers in the direction of the gas outlet end. A cylindrical shape

IPC 8 full level

B23K 9/16 (2006.01); B23K 9/173 (2006.01); B23K 9/29 (2006.01); B23K 9/32 (2006.01)

CPC (source: EP)

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Cited by

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