

Title (en)

METHOD AND APPARATUS FOR THE LATERAL GUIDANCE OF THE MELT DURING STRIP CASTING

Title (de)

VERFAHREN UND VORRICHTUNG ZUR SEITLICHEN STRÖMUNGSFÜHRUNG EINER METALLSCHMELZE BEIM BANDGIESSEN

Title (fr)

PROCÉDÉ ET DISPOSITIF DE GUIDAGE LATÉRAL DE L'ÉCOULEMENT D'UN MÉTAL EN FUSION LORS D'UNE COULÉE EN BANDE

Publication

EP 2490843 B1 20170524 (DE)

Application

EP 10810749 A 20101021

Priority

- DE 102009050248 A 20091021
- DE 102009054218 A 20091121
- EP 2010006432 W 20101021

Abstract (en)

[origin: WO2011047858A1] The present invention relates to a method for laterally passively guiding the flow of a metal melt during strip casting utilizing the Coanda effect, the melt flowing along adjacent fixed edges at the outlet of the casting spout and the melt being led onto a moving belt via the casting spout. The present invention further relates to a device for strip casting by means of laterally guiding the flow of a metal melt 3, having a casting spout 1 via which the melt 3 flows onto a moving belt 4, wherein the fire-resistant side wall in the outlet region of the casting spout 1 is formed three-dimensionally and so as to promote flow, in order to utilize the Coanda effect.

IPC 8 full level

B22D 11/06 (2006.01); **B22D 11/103** (2006.01)

CPC (source: EP)

B22D 11/0602 (2013.01); **B22D 11/0605** (2013.01); **B22D 11/103** (2013.01)

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

WO 2011047858 A1 20110428; CN 102596449 A 20120718; CN 102596449 B 20141126; DE 102009054218 A1 20110519;
EP 2490843 A1 20120829; EP 2490843 B1 20170524

DOCDB simple family (application)

EP 2010006432 W 20101021; CN 201080048164 A 20101021; DE 102009054218 A 20091121; EP 10810749 A 20101021