

Title (en)

METHOD FOR PRODUCING SURFACE-TREATED STEEL SHEET

Title (de)

VERFAHREN ZUR HERSTELLUNG EINES OBERFLÄCHENBEHANDELTEN STAHLBLECHS

Title (fr)

PROCÉDÉ DE FABRICATION DE FEUILLE D'ACIER TRAITÉE EN SURFACE

Publication

**EP 2497845 A1 20120912 (EN)**

Application

**EP 10828043 A 20100927**

Priority

- JP 2009253360 A 20091104
- JP 2010005800 W 20100927

Abstract (en)

Provided is a method for manufacturing a surface treated steel sheet for a resin coated steel sheet having excellent working adhesiveness even at the time of rigorous forming working. In a method for manufacturing a surface-treated steel sheet, an area ratio of tin covering a surface of a steel sheet is set to 5% to 95% by adjusting the Sn concentration in a tin sulfate plating bath containing a sulfuric acid and tin sulfate to a value which falls within a range of 30 to 120 g/L, a temperature of the tin sulfate plating bath is set to a value which falls within a range of 20 to 60° C, and current density in tin sulfate plating to a value which falls within a range of 2 to 50 A/dm<sup>2</sup>, whereby the surface of the steel sheet is coated with metallic tin such that some of iron on the surface of the steel sheet is exposed.

IPC 8 full level

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CPC (source: EP)

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