

Title (en)

APPARATUS FOR COUNTING BULK-FED OBJECTS

Title (de)

VORRICHTUNG ZUM ZÄHLEN VON ALS SCHÜTTGUT ZUGE FÜHR TEN OBJEKTEN

Title (fr)

APPAREIL DE COMPTAGE D'OBJETS EN VRAC

Publication

EP 2499603 B1 20160420 (DE)

Application

EP 10776675 A 20101109

Priority

- DE 102009052292 A 20091109
- EP 2010067146 W 20101109

Abstract (en)

[origin: WO2011054974A1] The invention relates to a device for counting objects fed as bulk material, comprising a first feeding unit for pre-counting a first fixed subset of a target quantity of objects and a second feeding unit for preferably separately feeding a second subset of the target quantity of objects, wherein the device (1, 7, 10) is designed such that the quantity of objects of the first subset is transmitted to a control apparatus (5), which controls the second feeding unit such that the second subset of objects is fed enough objects that the second subset of objects corresponds to the difference between the first subset and the target quantity of objects, and the first subset of objects is poured into the second subset of objects.

IPC 8 full level

B65B 57/20 (2006.01); **G06M 3/02** (2006.01); **G06M 7/00** (2006.01)

CPC (source: EP US)

G06M 3/02 (2013.01 - EP US); **G06M 7/00** (2013.01 - EP US); **B65B 57/20** (2013.01 - EP US)

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

DE 102009052292 B3 20110414; CN 102640172 A 20120815; CN 102640172 B 20150909; CY 1117821 T1 20170517; DE 202010018110 U1 20140220; EP 2499603 A1 20120919; EP 2499603 B1 20160420; ES 2582584 T3 20160913; HK 1172721 A1 20130426; HR P20160846 T1 20160923; HU E029032 T2 20170130; IL 219586 A0 20120628; IL 219586 A 20141231; PL 2499603 T3 20161130; PT 2499603 T 20160727; RS 54951 B1 20161130; SI 2499603 T1 20161028; US 2012228321 A1 20120913; US 9202165 B2 20151201; WO 2011054974 A1 20110512

DOCDB simple family (application)

DE 102009052292 A 20091109; CN 201080050610 A 20101109; CY 161100673 T 20160713; DE 202010018110 U 20101109; EP 10776675 A 20101109; EP 2010067146 W 20101109; ES 10776675 T 20101109; HK 12113422 A 20121227; HR P20160846 T 20160712; HU E10776675 A 20101109; IL 21958612 A 20120503; PL 10776675 T 20101109; PT 10776675 T 20101109; RS P20160522 A 20101109; SI 201031230 A 20101109; US 201013508869 A 20101109