

Title (en)

METHOD FOR GENERATING A THREE-DIMENSIONAL SURFACE STRUCTURE ON A WORK PIECE

Title (de)

VERFAHREN ZUR ERZEUGUNG EINER DREIDIMENSIONALEN OBERFLÄCHENSTRUKTUR AUF EINEM WERKSTÜCK

Title (fr)

PROCÉDÉ POUR GÉNÉRER UNE STRUCTURE DE SURFACE EN TROIS DIMENSIONS SUR UNE PIÈCE

Publication

**EP 2507063 A2 20121010 (DE)**

Application

**EP 10771793 A 20101104**

Priority

- DE 102009044710 A 20091130
- DE 102009044802 A 20091207
- EP 2010066827 W 20101104

Abstract (en)

[origin: WO2011064075A2] The invention relates to a method and device for generating a three dimensional surface structure on a work piece comprising the following steps: feeding a work piece printed with a décor pattern to a processing station; spraying a transparent, radiation-curing varnish through a plurality of nozzle openings onto the surface of the work piece in the form of varnish droplets, wherein the individual varnish droplets have a volume of 0.5 - 300 pl, preferably 3 - 80 pl, particularly preferably 10 - 50 pl, and the number of varnish droplets per surface unit and/or the volume of varnish droplets occurs by means of computer control according to a digital template; and curing of the transparent varnish by means of radiation, preferably by means of UV radiation.

IPC 8 full level

**B41M 3/06** (2006.01); **B41J 11/00** (2006.01); **B41M 5/00** (2006.01); **B41M 7/00** (2006.01)

CPC (source: EP US)

**B41J 3/407** (2013.01 - EP); **B41J 11/00212** (2021.01 - EP US); **B41M 3/06** (2013.01 - EP); **B41M 5/0029** (2013.01 - EP US); **B41M 5/0047** (2013.01 - EP); **B41M 5/0064** (2013.01 - EP); **B41M 7/0045** (2013.01 - EP); **B41M 7/0081** (2013.01 - EP)

Cited by

IT201600101385A1; EP4063143A1; DE102014109548A1; EP3725945A4; IT202100008192A1; US11833848B2; EP3865308A1; WO2021160907A1; WO2022144944A1; TWI771932B

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

**WO 2011064075 A2 20110603**; **WO 2011064075 A3 20120607**; DE 102009044802 A1 20111215; DE 102009044802 B4 20171123; EP 2507063 A2 20121010; EP 2507063 B1 20140910; ES 2525744 T3 20141229; PL 2507063 T3 20150331

DOCDB simple family (application)

**EP 2010066827 W 20101104**; DE 102009044802 A 20091207; EP 10771793 A 20101104; ES 10771793 T 20101104; PL 10771793 T 20101104