

Title (en)  
Press block

Title (de)  
Pressenblock

Title (fr)  
Bloc de presse

Publication  
**EP 2514977 A3 20140402 (DE)**

Application  
**EP 12002738 A 20120419**

Priority  
• DE 102011018473 A 20110423  
• DE 102011116328 A 20111018

Abstract (en)  
[origin: EP2514977A2] The hydraulic control block has a safe fluid path provided in a basic block, where the safe fluid path consists of a pressure chamber port, a high-holding valve (4) and a directional valve (10). The high-holding valve is connected to a terminal for the pressure chamber port of a hydraulic press load, where a downstream of the directional valve from the pressure chamber port is connected to the high-holding valve. A speed valve (28) is arranged in or on the basic block, where the speed valve is arranged between the directional valve and a tank port.

IPC 8 full level  
**B30B 15/16** (2006.01); **F15B 11/00** (2006.01)

CPC (source: EP)  
**B30B 15/16** (2013.01); **B30B 15/284** (2013.01); **F15B 11/003** (2013.01); **F15B 2211/20584** (2013.01); **F15B 2211/30515** (2013.01);  
**F15B 2211/30565** (2013.01); **F15B 2211/40507** (2013.01); **F15B 2211/411** (2013.01); **F15B 2211/41527** (2013.01); **F15B 2211/41554** (2013.01);  
**F15B 2211/50545** (2013.01); **F15B 2211/5156** (2013.01)

Citation (search report)  
• [XYI] DE 19956717 A1 20000608 - KAYABA INDUSTRY CO LTD [JP]  
• [XYI] EP 1143151 A1 20011010 - HITACHI CONSTRUCTION MACHINERY [JP]  
• [XAYI] DE 10107139 A1 20020912 - POETTINGER GMBH GEB [DE]  
• [Y] US 6220026 B1 20010424 - RITTER ANDREAS [DE]  
• [XYI] "Werkzeugmaschine - Sicherheit - Hydraulische Pressen; Deutsche Fassung EN 693:2001+A1:2009 = Machine tools - Safety - Hydraulic presses = Machines-outils - Sécurité - Presses hydrauliques", DEUTSCHE NORMEN. DIN NORM., vol. EN 693, 1 November 2009 (2009-11-01), pages 58pp, XP009176414

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DE102016120068A1; EP3248743A1

Designated contracting state (EPC)  
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Designated extension state (EPC)  
BA ME

DOCDB simple family (publication)  
**EP 2514977 A2 20121024; EP 2514977 A3 20140402; EP 2514977 B1 20230719;** BR 102012009138 A2 20150120;  
BR 102012009138 B1 20220308; DE 102011116328 A1 20121025

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**EP 12002738 A 20120419;** BR 102012009138 A 20120418; DE 102011116328 A 20111018