

Title (en)

METHOD FOR ROLLING STRIP-SHAPED ROLLING STOCK, IN PARTICULAR METAL STRIP

Title (de)

VERFAHREN ZUM WALZEN VON BANDFÖRMIGEM WALZGUT, INSBESONDERE METALLBAND

Title (fr)

PROCÉDÉ DE LAMINAGE D'UN PRODUIT À LAMINER EN FORME DE BANDE, NOTAMMENT D'UNE BANDE MÉTALLIQUE

Publication

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Application

**EP 10795996 A 20101210**

Priority

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Abstract (en)

[origin: WO2011076592A2] The invention relates to a method for rolling strip-shaped rolling stock, in particular metal strip. This method is characterised substantially by the following procedure: the metal strip A exiting the pickling line passes through the two roll stands (3, 4) of the reversing roll stand, wherein the start of a subsequent metal strip B has already been welded to the strip end of the metal strip A before entering the pickling line (5), said start of the metal strip B is then rolled as well, specifically over a length corresponding to the wind-on length until tension is built up on the reel and likewise runs on the reversing reel (1), during the subsequent reversing the metal strip B is separated from the metal strip A such that the already rolled start of the metal strip B remains on the still unrolled remaining metal strip B, then the complete metal strip A is reverse-rolled.

IPC 8 full level

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Citation (search report)

See references of WO 2011076592A2

Cited by

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