

Title (en)  
Method for manufacturing stacks of vertical printed products

Title (de)  
Verfahren zur Herstellung von Stangen aus Druckprodukten

Title (fr)  
Procédé de fabrication de tiges constituées de produits d'impression

Publication  
**EP 2520525 B1 20180523 (DE)**

Application  
**EP 12165901 A 20120427**

Priority  
CH 7542011 A 20110503

Abstract (en)  
[origin: EP2520525A1] The method involves combining multiple printing sheets (10) to a book block (3-1 to 3-n) and compressing multiple book blocks with same orientation on the lower edges (7) of the printing sheet to a rod (13). A book block is offset parallel to the lower edges of the printing sheets and transverse to a height of the rod such that a side edge (17-1 to 17-n) of the book block protrudes opposite to a side edge of an adjacent book block. An independent claim is included for a rod with an information carrier.

IPC 8 full level  
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CPC (source: EP US)  
**B65B 61/24** (2013.01 - US); **B65B 61/26** (2013.01 - US); **B65H 31/06** (2013.01 - EP US); **B65H 33/08** (2013.01 - EP); **B65H 33/10** (2013.01 - EP US); **B65H 45/18** (2013.01 - EP US); **B65H 2301/42146** (2013.01 - EP US); **B65H 2301/4219** (2013.01 - EP US); **B65H 2301/42192** (2013.01 - US); **B65H 2301/4263** (2013.01 - EP US); **B65H 2301/45** (2013.01 - US)

Designated contracting state (EPC)  
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**EP 2520525 A1 20121107**; **EP 2520525 B1 20180523**; CN 102765245 A 20121107; CN 102765245 B 20170301; JP 2012232848 A 20121129; JP 5885577 B2 20160315; US 2012280482 A1 20121108; US 8919767 B2 20141230

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