

Title (en)  
Knitting method of knitted fabric, and knitted fabric

Title (de)  
Strickverfahren für Maschenware und Maschenware

Title (fr)  
Procédé pour tricoter une étoffe et étoffe tricotée

Publication  
**EP 2530197 A2 20121205 (EN)**

Application  
**EP 12004256 A 20120604**

Priority  
JP 2011124921 A 20110603

Abstract (en)  
To provide a knitting method of a knitted fabric capable of making a stretchability of a bind-off processed portion greater than in the prior art when connecting stitches at an end in a wale direction of front and back knitted fabric portions through a bind-off process. The following steps A to F are repeated. Step A of forming a new stitch  $\pm$  following an end stitch  $\text{,}$  in a starting end direction LS of one side knitted fabric portion 20B. Step B of forming a new stitch P following an end stitch » in the starting end direction LS of the other side knitted fabric portion 20F. Step C of forming a new stitch  $^3$  following the stitch  $^2$ . Step D of forming a new stitch  $\acute{}$  following the stitch  $\pm$ . Step E of forming a double stitch s in which the stitch  $\acute{}$  and a stitch next to the stitch  $\acute{}$  in a bind-off direction RS are overlapped. Step F of forming a double stitch ¶ in which the stitch  $^3$  and a stitch next to the stitch  $^3$  in the bind-off direction RS are overlapped. Here, one of the stitch  $\pm$  and the stitch  $\acute{}$  is a front stitch and the other is a back stitch, and one of the stitch  $^2$  and the stitch  $^3$  is a front stitch and the other is a back stitch.

IPC 8 full level  
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CPC (source: EP KR)  
**D04B 1/22** (2013.01 - EP); **D04B 1/24** (2013.01 - KR); **D04B 7/32** (2013.01 - KR)

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• JP 3798062 B2 20060719

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