

Title (en)  
Knitting method of knitted fabric, and knitted fabric

Title (de)  
Strickverfahren für Maschenware und Maschenware

Title (fr)  
Procédé pour tricoter une étoffe et étoffe tricotée

Publication  
**EP 2530197 A3 20140326 (EN)**

Application  
**EP 12004256 A 20120604**

Priority  
JP 2011124921 A 20110603

Abstract (en)  
[origin: EP2530197A2] To provide a knitting method of a knitted fabric capable of making a stretchability of a bind-off processed portion greater than in the prior art when connecting stitches at an end in a wale direction of front and back knitted fabric portions through a bind-off process. The following steps A to F are repeated. Step A of forming a new stitch  $\pm$  following an end stitch  $\mu$  in a starting end direction LS of one side knitted fabric portion 20B. Step B of forming a new stitch P following an end stitch  $\nu$  in the starting end direction LS of the other side knitted fabric portion 20F. Step C of forming a new stitch  $^3$  following the stitch  $^2$ . Step D of forming a new stitch  $\prime$  following the stitch  $\pm$ . Step E of forming a double stitch s in which the stitch  $\prime$  and a stitch next to the stitch  $\prime$  in a bind-off direction RS are overlapped. Step F of forming a double stitch ¶ in which the stitch  $^3$  and a stitch next to the stitch  $^3$  in the bind-off direction RS are overlapped. Here, one of the stitch  $\pm$  and the stitch  $\prime$  is a front stitch and the other is a back stitch, and one of the stitch  $^2$  and the stitch  $^3$  is a front stitch and the other is a back stitch.

IPC 8 full level  
**D04B 1/22** (2006.01)

CPC (source: EP KR)  
**D04B 1/22** (2013.01 - EP); **D04B 1/24** (2013.01 - KR); **D04B 7/32** (2013.01 - KR)

Citation (search report)

- [A] WO 2011018929 A1 20110217 - SHIMA SEIKI MFG [JP], et al
- [AD] JP H09241950 A 19970916 - SHIMA SEIKI MFG
- [AD] JP H08337946 A 19961224 - SHIMA SEIKI MFG

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AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)  
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DOCDB simple family (publication)  
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**EP 12004256 A 20120604**; CN 201210179280 A 20120601; JP 2011124921 A 20110603; KR 20120054594 A 20120523