

Title (en)

METHOD FOR PRODUCING A TRACK AND TRACK FOR A TRACK LIFTING DEVICE

Title (de)

VERFAHREN ZUR HERSTELLUNG EINER FAHRSCHIENE SOWIE FAHRSCHIENE FÜR EINE FAHRSCHIENENHEBEVORRICHTUNG

Title (fr)

PROCÉDÉ DE FABRICATION D'UN RAIL DE ROULEMENT ET RAIL DE ROULEMENT POUR UN DISPOSITIF DE LEVAGE À RAIL DE ROULEMENT

Publication

**EP 2531437 B1 20140507 (DE)**

Application

**EP 11701223 A 20110118**

Priority

- DE 102010006552 A 20100201
- EP 2011050566 W 20110118

Abstract (en)

[origin: WO2011092078A1] The invention relates to a method for producing a track (14) for a track lifting device (11) and to a track (14) which can be transferred from an idle position into a working position (12) by at least one lifting unit (15), wherein a main body (27) of the track (14) is made from a plate-shaped material, wherein the main body (27) is transferred by a plurality of chamfering steps of the plate-shaped material into an end shape in which, between a load pick-up (16) and a respective side flange (31) adjoining same laterally, a chamfer (28, 29) is formed having a chamfer direction of the chamfers directed toward each other, and each side flange (31) formed in this way is delimited by at least one further chamfer (32, 33) having a chamfer direction opposite to the chamfer direction of the chamfers (28, 29). A receiving web (34) is formed with a travel surface (36) directed toward the running surface (17) of the load pick-up (16).

IPC 8 full level

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CPC (source: EP US)

**B66F 7/0691** (2013.01 - EP US); **B66F 7/28** (2013.01 - EP US)

Cited by

DE102021113330A1; DE202016102566U1; WO2017194666A1; US10961091B2

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