

Title (en)

METHOD FOR CARBONITRIDING AT LEAST ONE COMPONENT IN A TREATMENT CHAMBER

Title (de)

VERFAHREN ZUR CARBONITRIERUNG MINDESTENS EINES BAUTEILS IN EINER BEHANDLUNGSKAMMER

Title (fr)

PROCÉDÉ DE CARBONITRURATION D'AU MOINS UN ÉLÉMENT DANS UNE CHAMBRE DE TRAITEMENT

Publication

**EP 2536864 A1 20121226 (DE)**

Application

**EP 11700010 A 20110103**

Priority

- DE 102010001936 A 20100215
- EP 2011050025 W 20110103

Abstract (en)

[origin: WO2011098306A1] The invention relates to a method for carbonitriding at least one component (12) in a treatment chamber (16), in which at least one process gas (28; 30) is introduced into the treatment chamber (16), wherein a hydrogen content (44) is detected in an atmosphere developing in the treatment chamber (16) and is maintained in a desired range (55; 57) at least at intervals by influencing of the amount of the process gas (28; 30) that is fed.

IPC 8 full level

**C23C 8/30** (2006.01); **C23C 8/32** (2006.01); **C23C 8/34** (2006.01)

CPC (source: EP US)

**C23C 8/30** (2013.01 - EP US); **C23C 8/32** (2013.01 - EP US); **C23C 8/34** (2013.01 - EP US)

Citation (search report)

See references of WO 2011098306A1

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

**WO 2011098306 A1 20110818**; BR 112012020154 A2 20201103; CN 102762760 A 20121031; CN 102762760 B 20151202;  
DE 102010001936 A1 20110818; EP 2536864 A1 20121226; EP 2536864 B1 20170315; US 2013037173 A1 20130214;  
US 9399811 B2 20160726

DOCDB simple family (application)

**EP 2011050025 W 20110103**; BR 112012020154 A 20110103; CN 201180009610 A 20110103; DE 102010001936 A 20100215;  
EP 11700010 A 20110103; US 201113579103 A 20110103