

Title (en)  
METHOD FOR PRODUCING A LARGE-CAPACITY, PLIABLE CONTAINER, INNER PROTECTIVE ENVELOPE PRODUCED BY SAID METHOD AND METHOD FOR PRODUCING AN INNER PROTECTIVE ENVELOPPE

Title (de)  
VERFAHREN ZUR HERSTELLUNG EINES FALTBEHÄLTERS MIT HOHEM FASSUNGSVERMÖGEN, DURCH DIESES VERFAHRENS HERGESTELLTE INNERE SCHUTZHÜLLE UND VERFAHREN ZUR HERSTELLUNG EINER INNEREN SCHUTZHÜLLE

Title (fr)  
PROCÉDÉ DE FABRICATION D'UN CONTENEUR SOUPLE DE GRANDE CAPACITÉ, ENVELOPPE DE PROTECTION INTERNE OBTENUE AU COURS DE CE PROCÉDÉ ET PROCÉDÉ DE FABRICATION D'UNE ENVELOPPE DE PROTECTION INTERNE

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Abstract (en)  
[origin: WO2011104485A1] The invention relates to a method for producing a large-capacity, pliable container, comprising a step of a) producing a tubular bellow-type sleeve, a step b) of cutting the tubular bellow-type sleeve, a step c) of cutting lateral folding regions of the folded bellow-type sleeve, a step d) of soldering adjacent cutting edges in such a way as to produce a parallelepipedic inner protective envelope having a square cross-section (1b), and a step e) of sticking fixing lugs (13) to two lateral fixing faces (14a, 14b) located opposite the folded bellow-type sleeve. According to the invention, the method comprises a step f) of applying a tractive force to the fixing lugs (13) in order to deform, by stretching, the parallelepipedic inner protective envelope having a square cross-section, and to obtain a parallelepipedic inner protective envelope having a rectangular cross-section (1), a step g) of soldering the outer lateral pockets (17a, 17b), a step h) of cutting the outer lateral pockets (17a, 17b), and a step B) of assembling the inner protective envelope having a rectangular cross-section (1) with the outer envelope in order to form said large-capacity, pliable container.

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